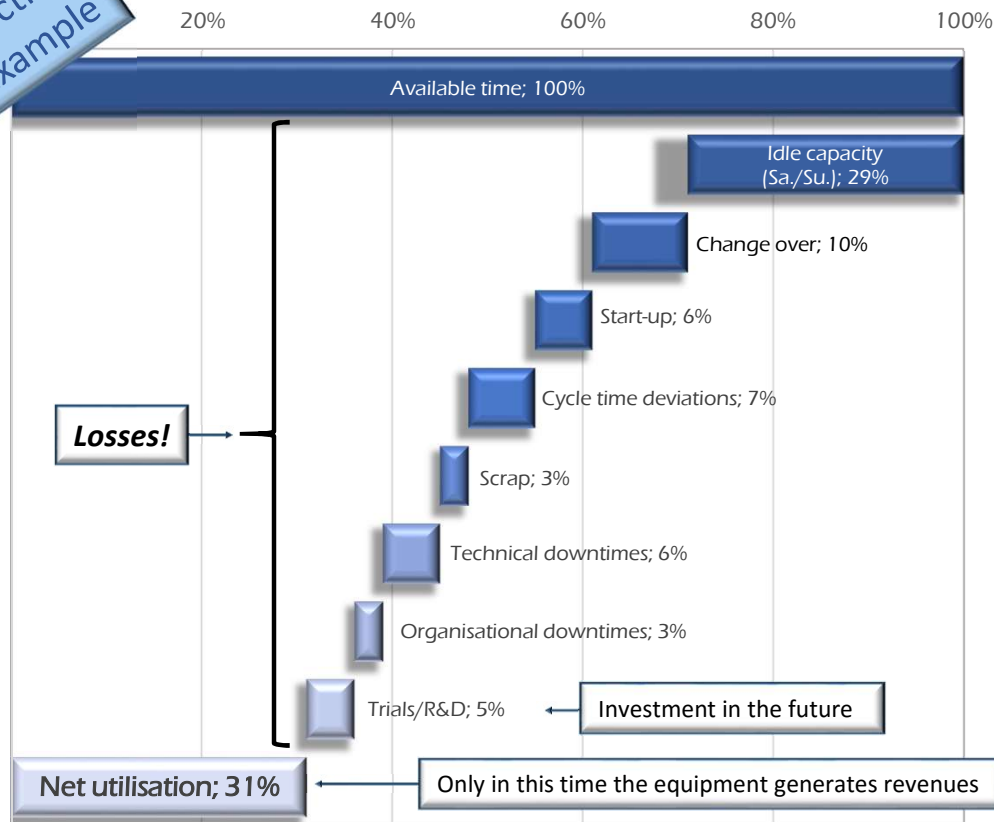


The net utilisation of the equipment is often alarmingly low

Practical Example

Project sample OEU from the processing industry



- A detailed OEU-analysis often times shows alarming results
- Although each single downtime only has a small share, they sum up
- Often capital-intensive equipment is only productively utilised by 30-50%
- Many unproductive times are not properly tracked or even unknown
- Frequently allegedly high-margin products are produced in small lot-sizes and cause high changeover costs
- The insufficient collection of data impedes the definition of objectives and herewith the systematic reduction of the unproductive times



After an OEU^{*)}-analysis, by defining corrective actions, it is often possible to generate quick-wins without high costs.

^{*)}OEU = Overall Equipment Utilisation